GE Oil & Gas

Mooney^{*} Series 20H & 20HS Flowgrid^{*} Pilots

The Series 20H and 20HS Flowgrid Pilot is a high pressure version of the Series 20 pilot designed for set points between 200-900 psig. Both the high pressure and low pressure constructions share all the same parts except for a high pressure diaphragm assembly. The Series 20 and 20S pilot can be converted to the high pressure version simply by adding the high pressure diaphragm assembly.

Specifications

Body Style	Pressure Reducing Valve (PRV) & Back Pressure Valve (BPV)		
Orifice Size	0.15 inches (standard) 0.17 inches (optional)		
Connections	1/4" NPTF		
Temperature Nitrile Diaphragm & O-rings	Working -20°F to 150°F Emergency -40°F to 200°F		
Temperature Viton Diaphragm & O-rings	30° F to 200°F		
Maximum Inlet Pressure	1500 psig		
Maximum Loading Pressure	1500 psig		
Maximum Outlet Pressure	1500 psig		
Maximum Emergency Sensing Pressure	1000 psig		
Maximum Spring Housing Pressure	1000 psig		
Set Pressure Range	200-520 psig 400-900 psig		





Series 20H Flowgrid Pilot

** Anytime the Flowgrid Pilot or Valve is exposed to pressures in excess of its rating it should be inspected for damage.

Flow Coefficients and Constants

Series 20/20S/20H/20HS Pilots					
	C ₁	MAX C _g	MAX C_v		
0.15 Orifice (standard)	38	9.58	0.25		
0.17 Orifice (optional)	38	11.18	0.29		

Materials of Construction

Body & Spring Housing	Forged Brass or 304 Stainless Steel		
Body Insert & Closing Cap	Brass or 304 Stainless Steel		
Orifice	304 Stainless Steel or Delrin		
Plug & Stem	Nitrile/304 Stainless Steel Viton/304 Stainless Steel 304 Stainless Steel		
Diaphragm	Nitrile/Nylon or Viton/Nylon		
O-rings	Nitrile or Viton		



Dimensions





Trim Options

All Series 20 Pilots					
Internal Trim	Std. Construction	Option 1	Option 2		
Orifice	304 Stainless	304 Stainless	Delrin		
Plug/Stem	Nitrile/304 SST	Viton/304 SST	304 Stainless		
Diaphragm	Nitrile/Nylon	Viton/Nylon	Nitrile/Nylon		
O-ring	Nitrile	Viton	Nitrile		

Stock Numbers

Series 20 H Pilot (Brass)	Spring Color	PRV Stock	BPV Stock	Weight
200-520	Black	FP-41	FP-47	6 lbs
400-900	White/Green	FP-42	FP-48	6 lbs

Series 20HS Pilot (Stainless)	Spring Color	PRV Stock	BPV Stock	Weight
200-520	Black	FP-49	FP-55	6 lbs
400-900	White/Green	FP-50	FP-56	6 lbs

Cartridge Sectional View



BPV Mode



NOTE: The difference between PRV and BPV Modes is that the Pilot Stem is inverted and the control action is reversed.

Pilot Performance

Series 20 Pilot		Pressure Reducing Mode Restrictor Set at 4			Back Pressure Mode Restrictor Set at 4	
Spring Range	Color	Lock-up (psi)	Droop (psi) @ Max. Capacity ¹	Boost @ Constant Flow (psi) ³	Build up (psi) for Max. Capacity ²	Lock-up (psi)
200-520	Black	10.0	4.00	1.50	+5.03	-3.0
400-900	White/ Green	20.0	8.00	1.50	+12.03	-5.0

1. Constant Inlet Pressure (P,).

2. Per 100 psi decrease in inlet pressure (P_1).

3. ST/Delrin trim required.

Sense point recommendations: Sense point should be at least 8-10 pipe diameters away from the regulator and away from turbulence causing objects such as valves, tees, elbows, and reducers. Pipeline gas velocity at the sense point should be less than 100 ft/sec (30 m/s).

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