

# ***NJEX 610G***

NATURAL GAS ODORIZATION SYSTEM





# **NJEX 610G**

# **INSTRUCTION & OPERATING MANUAL**

Version: 2-2012



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# SECTION 1: First Things to Know About the 610G

## How to Use this Manual

The NJEX-610G Operations Manual is a step-by-step guide containing the procedures needed to work with the 610G System.

The NJEX System Series of odorizers implement the most advanced technology available in the industry. It is recommended that the technicians working with the NJEX Odorization Systems study the manual prior to initiating work on the system for the first time.

## Typographic Conventions

To aid in readability, this manual uses several typographic conventions. References to illustrations, photographs, and other related content will appear in italicized text along with the location of where to find the item in the manual. Digital versions of the manual, available in Adobe Acrobat™ PDF format, will be highlighted further in blue italic text indicating the copy retains a hyperlink to the referenced item.

Measurement units are listed in italic parenthesis text following their US standard equivalent. As an example, for defining a distance, 15' (4.5 meters), is how the text will appear throughout the manual.

Items that require action, for example the pressing of a key for programming the controller, will feature the action item in sentence case **Bold Text** followed in normal text by the item such as, the Test key or Power switch.

Starting with Section 4, System Control & Electronics, the manual will begin discussing the in-depth operation of the Z-65 electronic controller where many of these typographic conventions will be found. In the discussion about the controller, the technician will learn about the multiple switches used to program the Z-65 for operation. Further discussion on the functions of the Z-65 controller will take place in Section 4, System Control and Electronics, on page 11.

## Getting Help

This manual provides solutions to typical questions about the 610G system. If the answer can not be found within this manual, contact YZ Systems at:

T: 1.281.362.6513

T: 1.800.653.9435 (800.NJEX.HELP)

F: 1.281.362.6513

Em: Service@yzhq.com

When calling, have this manual close at hand. Whether calling or writing, please include in your communiqué the following information:

- The serial number of the NJEX System and the version number of this manual. The serial number is located on the inside of the enclosure door just below the system flow diagram. The version number of this manual is located at the bottom of each page.
- A description of the problem and, if when the problem occurred.

# ***SECTION 1: First Things to Know About the 610G***

## **Operation Specifications**

Maximum Odorant Output: .38 gallons/day  
(1.44 liters/day)  
Maximum Operating Pressure: 1,440 psig  
(99.28 Bar (g))  
Operating Temp Range: 0 to 140 °F  
(17°C to 60°C)  
Power Supply: LBP-14 Battery  
(standard)  
Gas Flow Input Signal: pulse  
(dry contact or  
voltage pulse)

**Note:** at temperatures below 32°F (0°C), conditioning of the actuation gas supply may be required. Where the actuation gas supply has high water content and/or a low hydrocarbon dew point, additional actuation gas filtration or heating of the actuation gas supply may be necessary. Bottled nitrogen can also be used during cold operating conditions to avoid condensation in the actuation gas supply line. In addition, operation at extreme temperatures will affect seal and o-ring performance. To prolong the service of seals and o-rings, adequate heat should be provided to maintain an operating environment above 32° F (0°C).

# ***SECTION 1: First Things to Know About the 610G***

## **Theory of Operation**

**Proportional-To-Time Operation:** In this mode of operation, the 610G injects odorant into the pipe-line at regular time intervals. The volume injected per stroke is set by inserting a stroke spacer into the actuation plug of the 6000B pump. The Z-65/3.10 operates as a recycling timer, periodically energizing a low power solenoid valve. Energizing the solenoid valve allows actuation gas to stroke the 6000B pump. The rate at which this occurs is set by the operator using two 10-position switches on the Z-65/3.10. The number of times the solenoid output is activated is recorded by the onboard LCD indicator.

**Proportional-To-Flow Operation:** In this mode of operation, the Z-65/3.10 operates as a dividing counter. The Z-65/3.10 counter periodically energizes a low power solenoid valve. The rate at which this occurs is a function of operator input as well as the host computer or other device that inputs pulses per volume metered. The volume injected per stroke is set by inserting a stroke spacer into the actuation plug of the 6000B pump. The two 10-position switches are used to set the number of pulses the Z-65/3.10 counter will count before activating the solenoid output. The number of times the solenoid output is activated is recorded by the onboard LCD stroke indicator.

## **CAUTION:**

Excessive tubing lengths should be avoided. Installation of the NJEX 610 Odorization system should be as close to the point of injection and Odorant Tank as possible. For answers to your questions contact, YZ Systems Technical Services at; 800.653.9435 or 1.281.362.6500.

## **Power Options:**

**Long-Life Battery:** The Z-65/3.10 timer/counter operates using a replaceable internal battery pack. As the standard power source, the battery pack condition is monitored by way of two indicator LEDs. When the battery pack needs replacement, the red LED will illuminate when the solenoid output is activated. If the battery pack is good, the green LED will illuminate when the solenoid is activated. Typical battery life is one year based on a two minute/stroke rate.

# **SECTION 1: First Things to Know About the 610G**

## **System Accessories**

- Odorant Injection Probe, includes a 316 stainless steel probe and isolation valve for location at the pipeline. When ordering, please specify pipeline connection required, 1/2" or 3/4".
- Odorant Injection Probe with Sightglass, (P/N A1-0238) 1/8" drop adapter includes a 316 stainless steel probe, visual odorant sight indicator, and an isolation valve for location at the pipeline. When ordering, please specify pipeline connection required, 1/2" or 3/4".
- 1/8" stainless steel discharge tubing In-line Check Valve. For placement in the odorant discharged tubing line immediately preceding the probe assembly, (P/N A3-0438).
- 1/4" stainless steel tubing Dielectric Isolator Union. These should be installed in every tubing line that attaches the odorizer to the pipeline in any manner. For example the supply gas, odorant discharge, and differential pressure switch connections, (P/N A1-0182).
- NJEX Scrubbers. These filters are designed to scrub the exhaust gas vented from the pumps. They are available by ordering P/N C4-0024, 15 gallon scrubber.
- The sight glass should be fitted with a 1/4" MNPT x 1/8"t bore through fitting (P/N A1-0283) and 1/8" S.S. tubing extending through the bore of the sight glass fitting until it just protrudes from the 1/4" dripper point.

## **Application Update**

- When installed and operated properly we can consistently perform at the smallest pump displacement of 0.02cc/stroke with as much as 30 minutes between strokes; therefore time intervals will be approved between 6 sec. and 30 minutes.
- Keep in mind that with the LVO there is no internal microprocessor to do calculations, or make adjustments; therefore, the LVO must be operated in Proportional to Time mode (0.1 min. to 30 min.), or in the Flow mode as a slave to counting "XX" number of pulses. The pulses cannot come faster than 1.5 hz or approximately 670 ms between pulses, and each pulse must have a minimum dwell time of 21 ms, and you cannot count more than 99 pulses before stroking the pump.
- Finally remember the battery life on the LVO will be limited by stroke frequency and temperatures. The faster it runs and the colder it gets, the shorter the battery life will be.

A complete line of odorization accessories ranging from pre-odorized gas scrubbers to injection probes is available through YZ. Please contact your local representative or YZ toll free at 800.344.5399. For technical support call 800.653.9435.

## **Installation Guidelines**

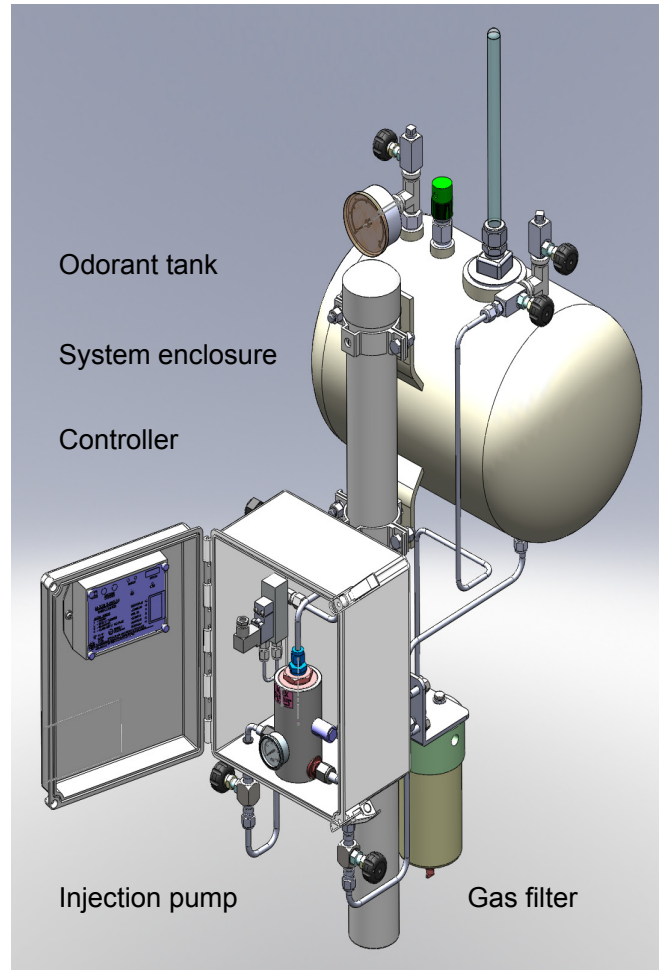
- We recommend that the tubing from the 610 LVO be adapted to 1/8" tubing before it reaches the sight glass.
- A 50 lb. inline check valve should be located just before the sight glass. (1/8" Inline C.V. P/N A3-0438)

# SECTION 2: System Installation

## Standard System Components

Standard primary components of the NJEX-610G include the following:

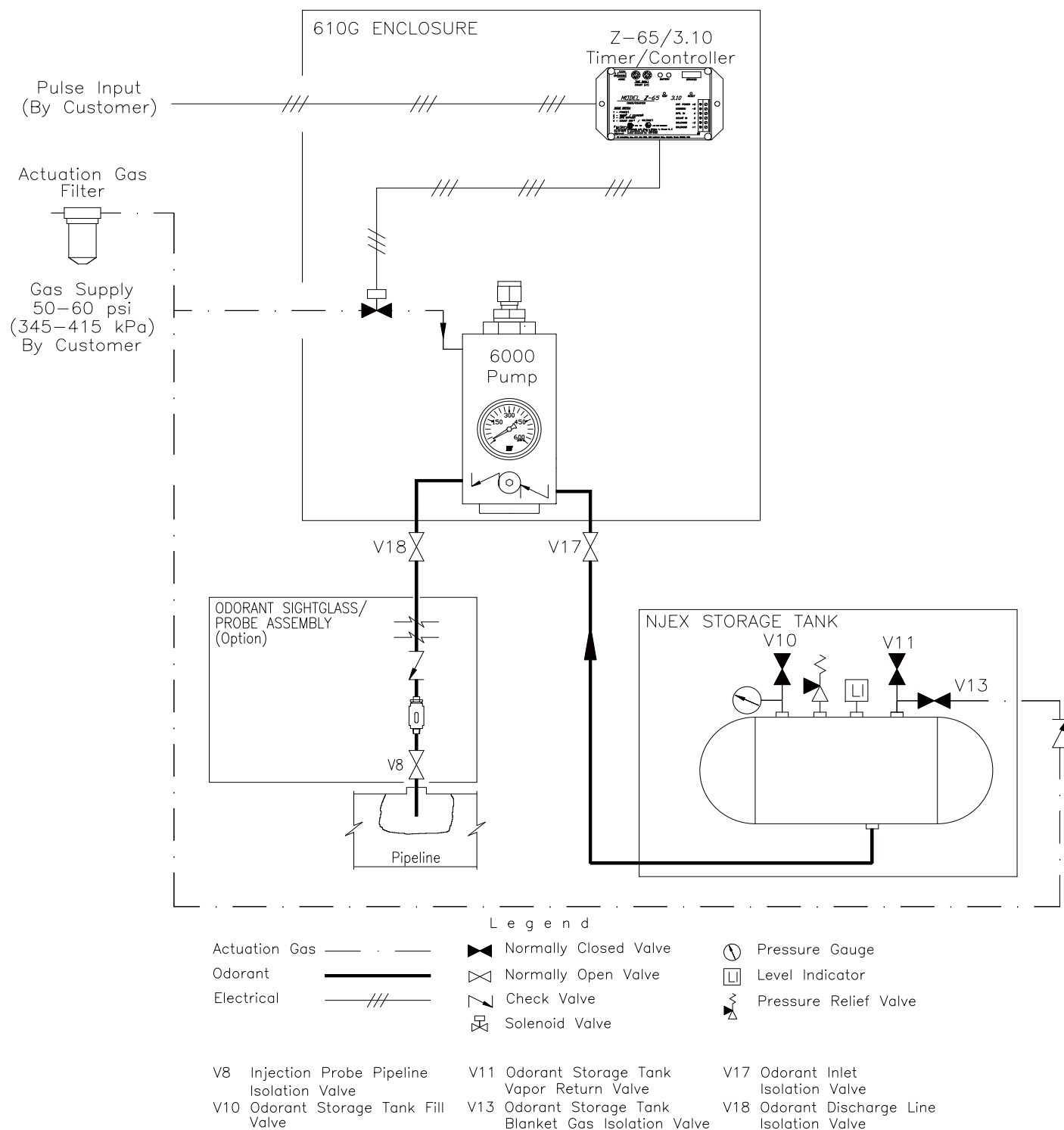
- System Odorant Tank. The odorant tank is tested and pre-assembled with a valve package including a visual level monitor.
- System Controller. The Z-65/3.10 Controller with internal battery assembly.
- Odorant Injection Pump. The NJEX 6000 is a pneumatically actuated, positive displacement plunger pump.
- System Enclosure. Houses the Model 6000B pump, the Z-65/3.10 Controller, the actuation gas manifold and the odorant discharge manifold.
- NJEX Gas Filter. Installed between the actuation gas regulator and the actuation gas manifold, this filter provides a 25 micron coalescent filtration to insure a clean pneumatic supply.



# SECTION 2: System Installation

## System Flow Schematic

Figure 3

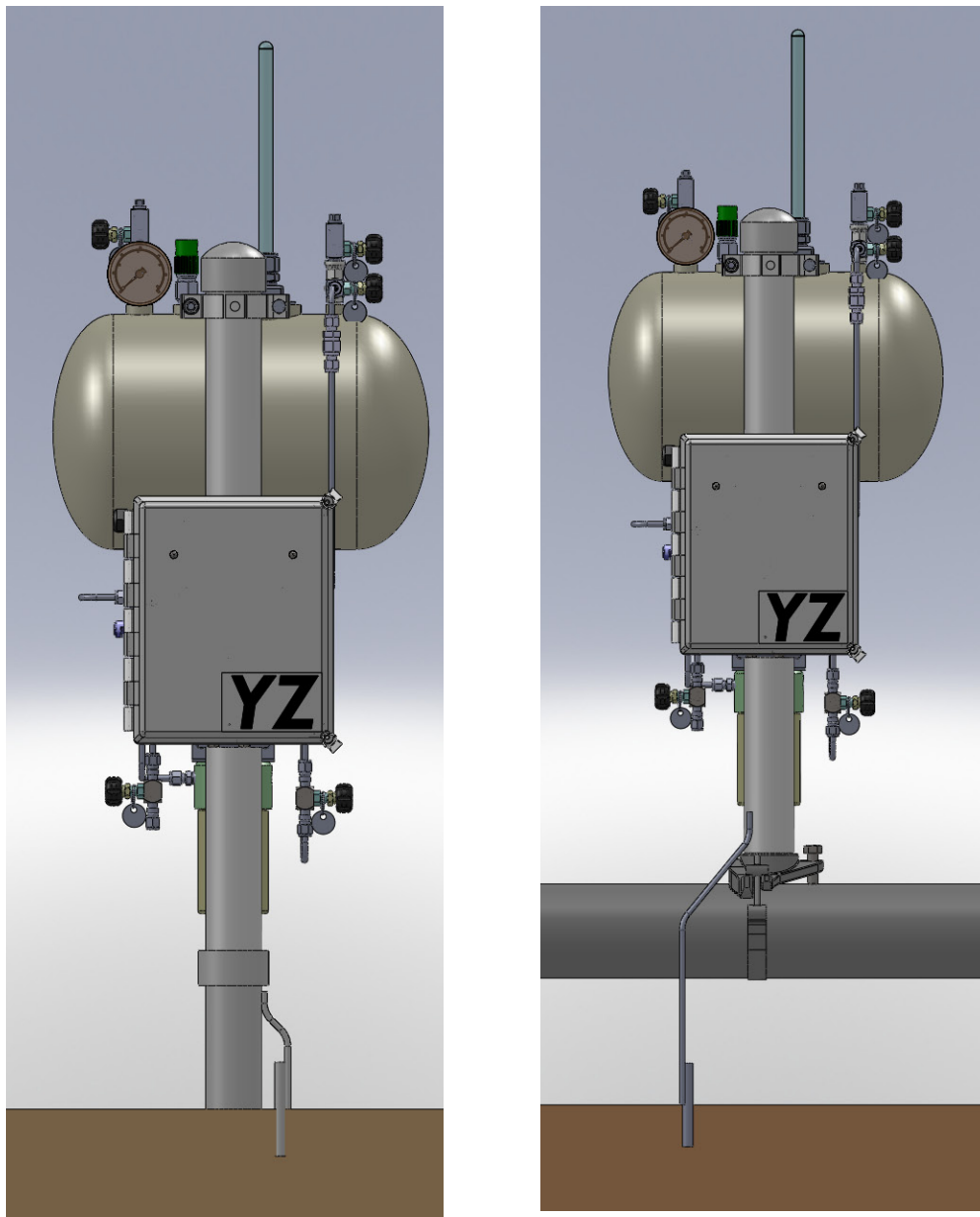


# SECTION 2: System Installation

## Standard System Mounting

1. Securely attach a section of 2" pipe in a vertical configuration at the location where the NJEX 610G is to be installed. Using the mounting clamps provided with the NJEX 610G System, attach the system to the pipe.
2. 2. Connect a ground wire from the 2" pipe to a properly installed ground rod, located adjacent to the pipe.

Figure 3



## SECTION 2: System Installation

### Standard System Connections

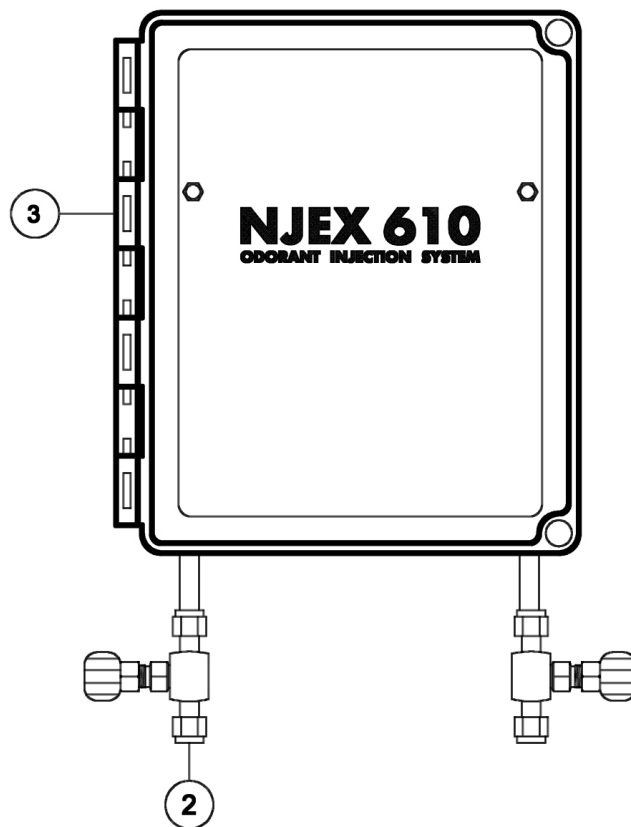
Figure 4

Required field connections to place the 610G into operation are as follows:

1. Connect the regulated actuation gas source (50-60 psi, 3.45-4.15 Bar, by customer) to the NJEX gas filter inlet.

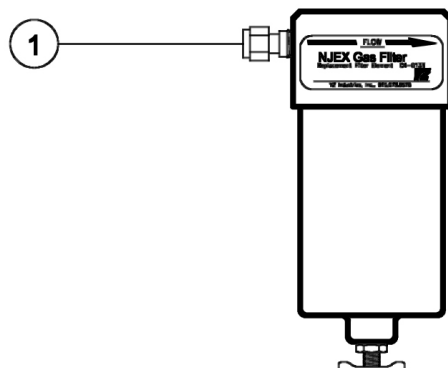
NOTE: In applications where the actuation gas supply has a high water content and/or a low hydrocarbon dew point, additional actual gas filtration or heating of the 610G system may be necessary. Bottled nitrogen can also be used during cold operating conditions to avoid condensation in the actuation gas supply line. Also, an actuation gas source pressure of 50 psi (3.45 Bar) should be adequate in most installations.

2. Connect the pump discharge valve fitting to the pipeline connection.
3. Connect the flow signal device to the termination strip located in the system control enclosure (see Wiring Control Document, page 32).



### CAUTION:

Excessive tubing lengths should be avoided. Installation of the NJEX Odorization system should be as close to the point of injection and Odorant Storage Tank as possible. Maximum tubing length should not exceed 15' (4.5 meters) with the tubing size maintained as indicated in this manual. If longer tubing lengths are required consult YZ Systems Technical Services at; 800.653.9435 or 1.281.362.6500



# SECTION 3: Filling The Bulk Odorant Tank

## Filling the Tank for the First Time

### CAUTION:

Odorant has a very strong odor, which if allowed to escape to the atmosphere, may cause problems in the local community. Take necessary precautions when filling an odorant storage tank to assure that the local community is not disrupted during the filling process. Verify that the entire system has no pressure in it before beginning. Additionally, all personnel should wear protective clothing, and use equipment as recommended by the chemical manufacturer during this time. If you are uncertain about any aspect of the odorant itself, you should contact the manufacturer of your chemical prior to proceeding. **The MAXIMUM amount of odorant in the standard tank should never exceed 4 gallons.**

1. Verify correct position of valves before beginning, Figure 5.
  - Closed: V10, V11, and V13
2. Attach inert or natural gas supply to V10.
3. To purge the tank open valve V10 to introduce inert or natural gas to the tank to begin displacing any ambient air from the empty tank. Continue until pressure on the gage located directly below V10 is observed, then partially open V11 to allow ambient air from the tank to begin flow-

ing out. Allow this process to continue until all ambient air from the tank is purged, and only inert gas or natural gas is emitting from this valve, then close V11 and V10. The time required to accomplish this task will vary with the tank size.

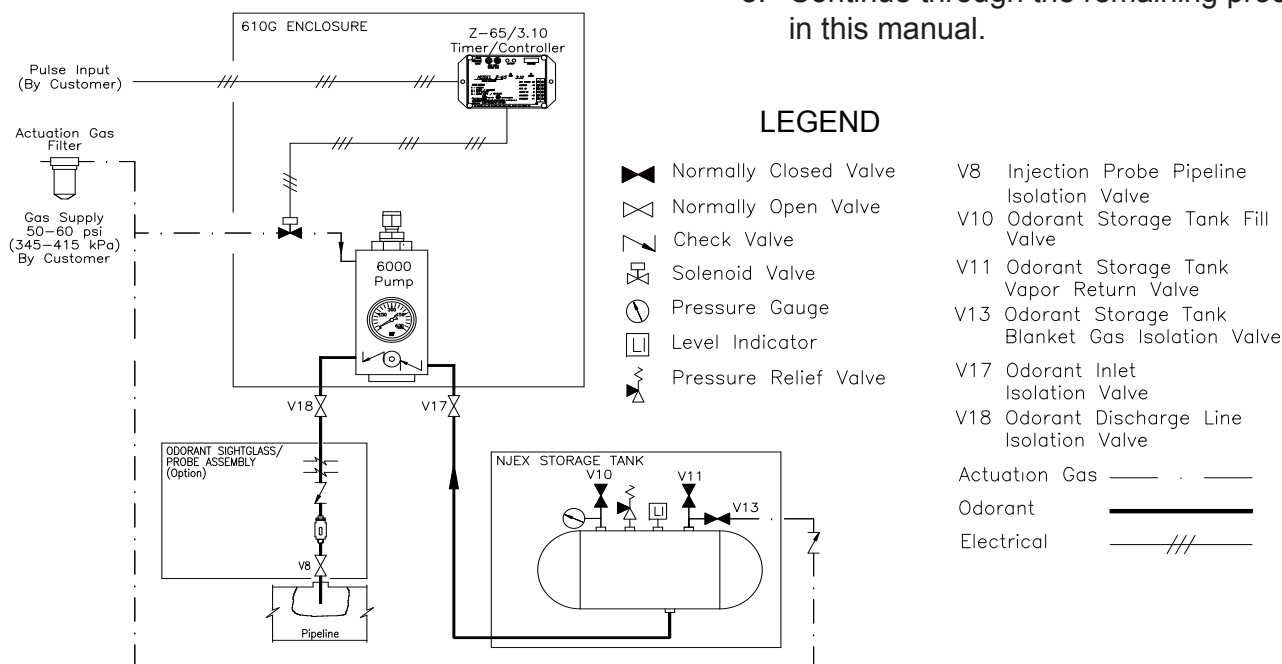
4. Vent purge gas by opening V11 partially until tank pressure just reaches zero, and then close V11.
5. Attach odorant supply to V10, open V10, and begin transferring odorant to the bulk tank.
  - The tank level indicator will not start to rise until approximately 1 gallon of odorant is in the tank
  - When 2-gallons of odorant is in the tank the tank level should show approximately 1.5" on the level indicator tape.
  - 3-gallons should show approximately 3" on the level indicator tape.
  - 4-gallons should show approximately 4.5" on the level indicator tape.
6. Connect a line from V11 to a flare or vapor recovery device, and open V11.

### CAUTION:

Fill tank to a maximum level of 80% of the tank capacity (4-gallons).

7. Close V10 and V11, and remove odorant transfer equipment, and line to flare or vapor recovery device.
8. Continue through the remaining procedures in this manual.

Figure 5



# SECTION 3: Filling the Bulk Odorant Tank

## Refilling the Bulk Odorant Tank

### CAUTION:

Odorant has a very strong odor, which if allowed to escape to the atmosphere, may cause problems in the local community. Take necessary precautions when filling an odorant storage tank to assure that the local community is not disrupted during the filling process. Verify that the entire system has no pressure in it before beginning. Additionally all personnel should wear protective clothing, and use equipment as recommended by the chemical manufacturer during this time. If you are uncertain about any aspect of the odorant itself, you should contact the manufacturer of your chemical prior to proceeding.

1. Place the Z-65 controller in the OFF Mode by placing Mode Switch #1 in the Down position.
2. Verify correct position of valves before beginning, Figure 6.
  - Close: V10, V11, V13
3. Connect a line from V11 to a flare or vapor recovery device, and open V11.

4. Attach odorant supply to V10, open V10, and begin transferring odorant to the bulk tank.

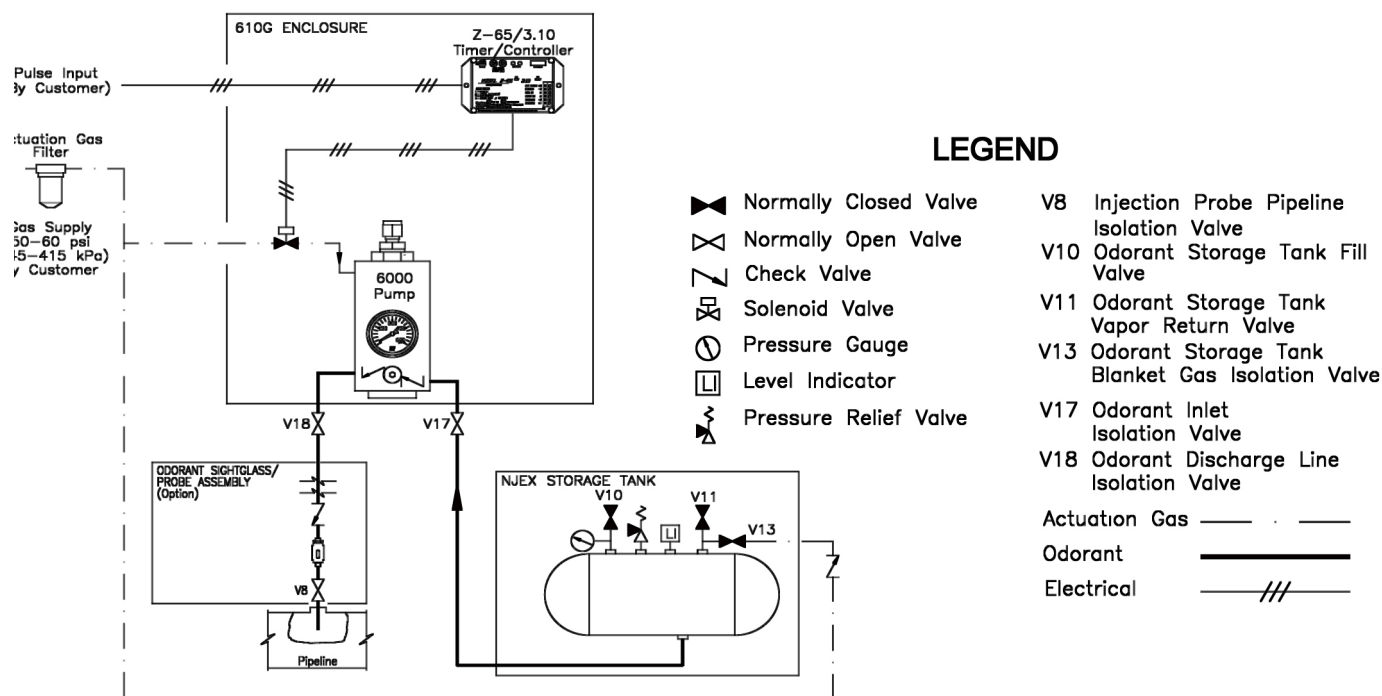
### CAUTION:

Fill tank to a maximum level of 80% of the tank capacity (4-gallons total or about 4.5 inches on the level indicator tape).

- When 2-gallons of odorant is in the tank the tank level should show approximately 1.5" on the level indicator tape.
- 3-gallons should show approximately 3" on the level indicator tape.
- 4-gallons should show approximately 4.5" on the level indicator tape.

5. Close V10 and V11, and remove odorant transfer equipment, and line to flare or vapor recovery device.
6. Open V13 until the storage tank pressure is 15 psig.
7. Place the Z-65 controller in the ON Mode by placing Mode Switch #1 in the Up position.

Figure 6



# SECTION 4: System Control & Electronics

## Overview

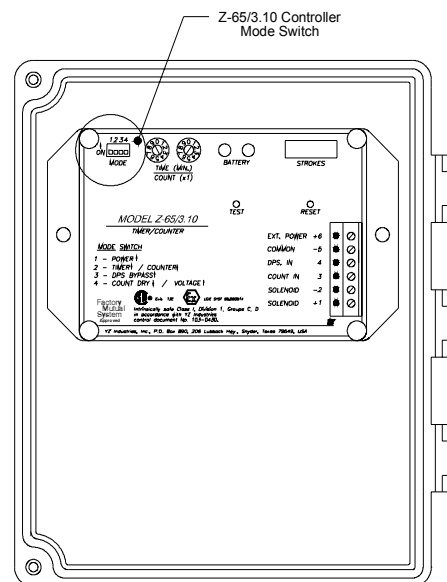
Figure 7

The electronic control package provided with your 610G odorizing system consists of a solid state Z-65 Controller and a Low Powered Solenoid powered by an internal battery. The Z-65 energizes the solenoid which in turn sends a pneumatic actuation signal to the Sample Pump, every time a sample is required either Proportional-To-Flow, or Time.

## SAFETY NOTES

Always use extreme care when performing maintenance on Sampling Systems. Always take necessary measures to assure that electrical classification in the area is considered, before, and during all repairs, and that necessary steps are taken to maintain proper electrical procedures for the classification of the area.

The control package requires you to configure the Z-65 controller to operate in a Proportional-To-Flow mode, refer Section 5, to page 12, or a Proportional-To-Time mode refer Section 6, page 14. All wiring connected to the Z-65 controller must be done in accordance with the Wiring Control Document, refer to Appendix A, page 32. NJEX 610G electronics are rated for use in Class I, Division 1, Groups C and D hazardous locations.

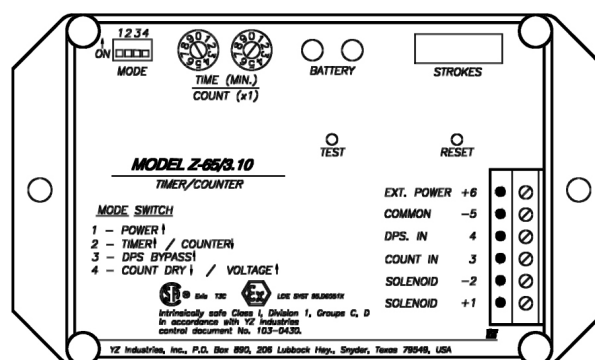


# SECTION 5: Programming for Proportional-to-Flow Operation

## Z-65/3.10 Controller Setup:

In this mode, the Z-65/3.10 Controller is used as a dividing counter to control the rate at which the solenoid output is activated. The desired time between solenoid activation is controlled by the host computer or other device that will give an input pulse to the count input terminals #3 (+) input and #5 (-) input. Use the chart below to calculate the counter setting needed.

Figure 8



$$\begin{aligned}
 &1. \text{ Pump displacement (.02 to .1 cc)} = a \\
 &2. \text{ Odorant density (lb/gal or g/cc)} = b \\
 &3. \text{ Pulse/Volume metered (pulses/MCF or pulses/m}^3\text{)} = c \\
 &4. \text{ Desired injection rate (lb/MMCF or mg/m}^3\text{)} = d \\
 &5. \text{ Counter setting} \\
 &\quad \text{a. English} = \frac{a \times b \times c \times .264172^*}{d}
 \end{aligned}$$

$$\text{b. Metric} = \frac{a \times b \times c \times 1000^*}{d}$$

Example #1	Example #2
English Gas Flow	Metric Gas Flow
pump displacement (a) = .05 cc	.05 cc
odorant density (b) = 6.80 lb/gal	.815 g/cc
pulses/volume metered (c) = 100 pulses/MCF	10 pulses/m <sup>3</sup>
injection rate (d) = .5 lb/MMCF	8 mg/m <sup>3</sup>

$$\text{Example \#1 counter setting} = \frac{.05\text{cc} \times 6.8 \text{ lb/gal} \times 100 \text{ pulses/MCF} \times .264172^*}{.5 \text{ lb/MMCF}} = 18 \text{ pulses}$$

$$\text{Example \#2 counter setting} = \frac{.05 \text{ cc} \times .815 \text{ g/cc} \times 10 \text{ pulses/m}^3 \times 1000^*}{8 \text{ mg/m}^3} = 51 \text{ pulses}$$

\*conversion constant

**Note:** If the calculated counter setting is less than 1 or greater than 99, the pulses per volume metered will need to be adjusted. This can be programmed in most flow meters to the desired rate. If the calculated counter setting is less than 1, increase the pulses per volume metered. If the calculated counter setting is greater than 99, decrease the pulses per volume metered.



Figure 9 shown below reflects Example #1 setting of 18 pulses counted before stroking the pump.

Figure 9

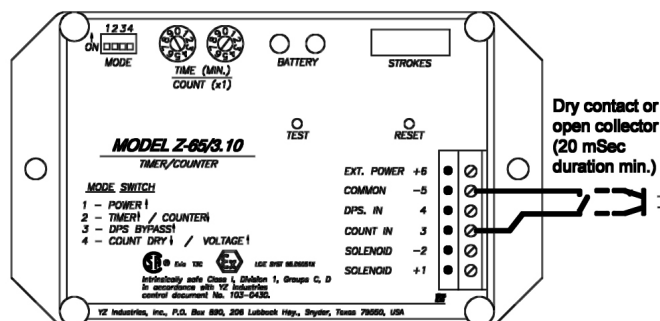
# SECTION 5: Programming for Proportional-to-Flow Operation

## Z-65/3.10 Controller Setup:

**A. Determine if the incoming input is either a dry contact or voltage pulse.**

1. If the input is a **dry contact**:
  - a. Terminate the incoming connections to the Z-65/3.10 terminal strip (see *Figure 10*).

Figure 10



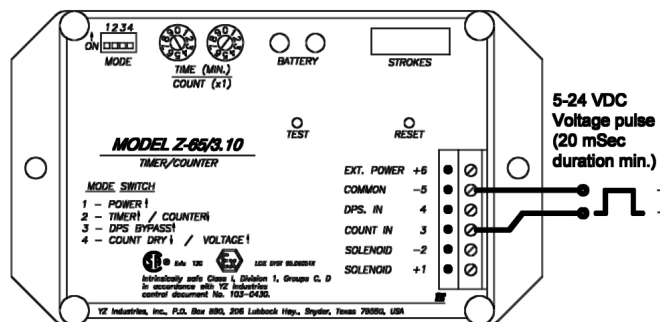
- b. Turn mode switch #1 to **on**.
- c. Turn mode switch #2 to **off**.
- d. Turn mode switch #3 to **on**.
- e. Turn mode switch #4 to **off**.

Figure 11



2. If the input is a **voltage pulse**:
  - a. Terminate the incoming connections to the Z-65/3.10 terminal strip (see *Figure 12*).

Figure 12

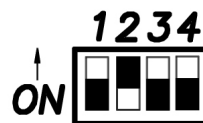


- b. Turn mode switch #1 to **on**.
- c. Turn mode switch #2 to **off**.
- d. Turn mode switch #3 to **on**.
- e. Turn mode switch #4 to **on**.

**Counter Mode Of Operation: (setting the counter)**

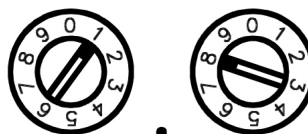
A. Once you have determined your incoming input as either being a dry contact or voltage pulse, turn the count dials to the appropriate number of pulses you want to count before activating the solenoid output. (Example: 18 pulses, turn the dials to 18.)

Figure 13



1. Press the test button once to load the value into memory.

Figure 14

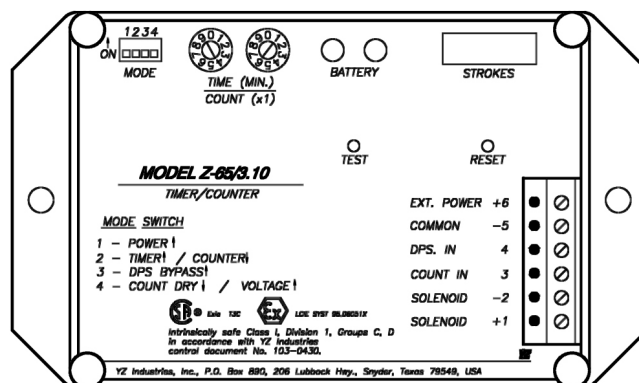


# SECTION 6: Programming for Proportional-to-Time Operation

## Setting Operator Input Parameters Z-65/3.10 Controller Setup:

The rate at which the solenoid output is activated is controlled by selecting the appropriate time input. This determines the amount of time that will transpire between solenoid actuations. Use the chart below to calculate the timer setting needed.

Figure 15



1. Pump displacement (.02 to .1 cc)	=	a
2. Odorant density (lb/gal or g/cc)	=	b
3. Desired injection rate (lb/MMCF or mg/m <sup>3</sup> )	=	c
4. Average flow rate (MCF/hr or m <sup>3</sup> /hr)	=	d
5. Timer setting		
a. English	=	$\frac{a \times b \times 15.8503^*}{c \times d}$
b. Metric	=	$\frac{a \times b \times 60000^*}{c \times d}$

	Example #1	Example #2
	English Gas Flow	Metric Gas Flow
pump displacement	(a) = .05 cc	.05 cc
odorant density	(b) = 6.80 lb/gal	.815 g/cc
injection rate	(c) = .5 lb/MMCF	8 mg/m <sup>3</sup>
flow rate	(d) = 6.00 MCF/hr	170 m <sup>3</sup> /hr

Example #1 timer setting =	$\frac{.05 \text{ cc} \times 6.8 \text{ lb/gal} \times 15.8503^*}{.5 \text{ lb/MMCF} \times 6 \text{ MCF/hr}}$	= 1.80 minutes
Example #2 timer setting =	$\frac{.05 \text{ cc} \times .815 \text{ g/cc} \times 60000^*}{8 \text{ mg/m}^3 \times 170 \text{ m}^3/\text{hr}}$	= 1.80 minutes

\*conversion constant

**Note:** To obtain maximum battery life, choose the longest time interval and the largest pump displacement setting possible.

Figure 16

### Timer Mode Of Operation: (operating as a timer)

1. Set the timer dials to the desired time.
2. Turn mode switch #1 to on.
3. Turn mode switch #2 to on.
4. Turn mode switch #3 to on.
5. Turn mode switch #4 to off.
6. Press the test button once to initiate the timer sequence.



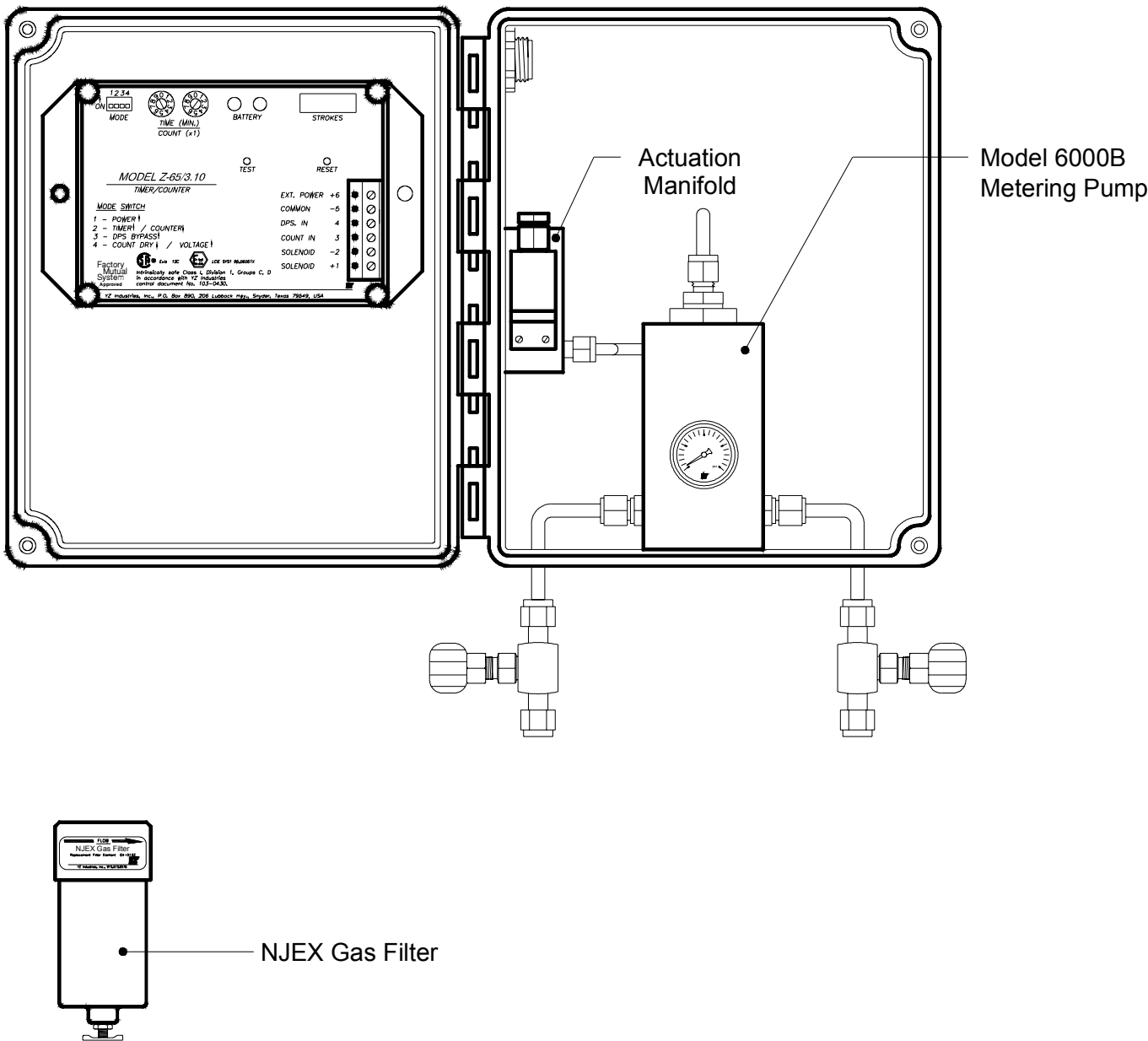
**Note:** The time (1.8 minutes from Example #1) shown corresponds to the factory set timing range. See Section 9 / Troubleshooting: Timer Mode, Timer Range Setting, page 23.

# SECTION 7: Mechanical System

## Overview

The 610G mechanical system is composed of the mechanical/electrical enclosure. Individual components of the system are shown below and described in the following pages.

Figure 17



## SECTION 7: Mechanical System

### NJEX Gas Filter

Figure 18

A 25 micron coalescent filter is provided with each 610G. This filter, Figure 18, is installed on the back outside of the enclosure and should be connected to the regulated (50-60 psi / 3.45-4.15 bar) actuation gas supply provided by the system operator. By conditioning the incoming actuation gas, a clean pneumatic supply will be provided to the solenoid valves. This will ensure a longer operational life for the pneumatic control system. If the actuation gas supply has a high water content and / or a low hydrocarbon dew point, additional filtration and heating of the actuation gas supply may be necessary. Bottled nitrogen can also be used as an alternate gas supply source if gas conditioning is a problem.



# SECTION 7: Mechanical System

## Model 6000 pump

Figure 19

The NJEX 6000 pump, Figure 19, is a pneumatically actuated, positive displacement, plunger pump. The 6000 is actuated with compressed air or pipeline gas at a pressure of 30-60 psi (2.07 – 4.14 Bar), refer to Section 2, the System Flow Schematic, Figure 2. The pump has an adjustable displacement of 0.1cc, or 0.02cc. It achieves proportional-to-flow injection through adjustment of the stroke rate. The 6000 is rated for a maximum stroke rate of 60 strokes per minute. Each time the pump strokes, the plunger displaces odorant through the discharge check valve. The pump is configured with two sets of plunger seals, segregated from each other with a trapped air space, minimizing the risk of odorant escape into the atmosphere.

The 6000 incorporates a cartridge design in key areas that are most likely to require maintenance. They are: the inlet check valve, the discharge check valve, and the plunger bushing / seal assembly. The cartridge design provides easier maintenance resulting in less down-time.

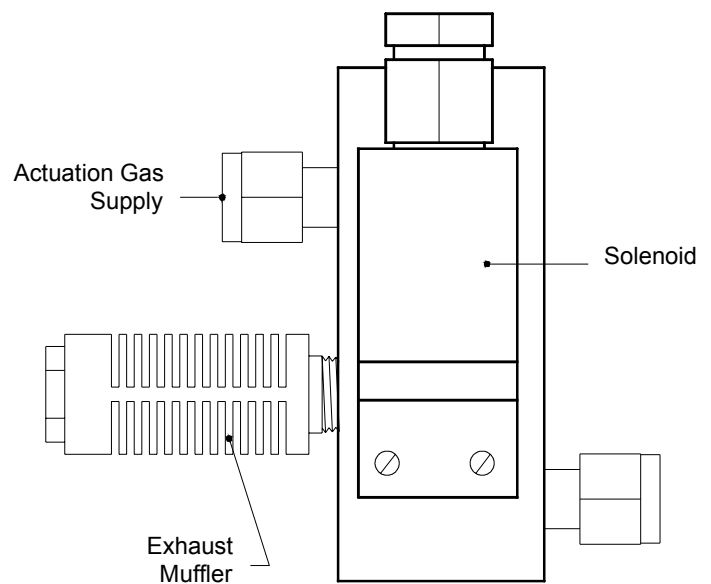
The gage on the front of the pump reflects any pressure between the two sets of seals in the pump in case of primary seal failure. Normally this gage should be reading “0 psi” and should show no movement. If the gage shows a sudden swing upward in pressure with each stroke of the pump, this is an indication that the pump should be rebuilt due to primary seal damage.

### Actuation Gas Manifold:

The actuation gas manifold houses the actuation gas supply connection and the pneumatic exhaust connection for the 610G system. These openings are located on the left side of the mechanical enclosure and are ported through the enclosure wall. The upper manifold connection is for the actuation gas supply, while the lower connection is for the exhaust connection. The actuation gas manifold also serves as the mounting location for the solenoid valve.



Figure 20



# SECTION 8: System Maintenance

## Preventative Maintenance

### Schedule

A preventative maintenance program serves to anticipate maintenance issues prior to waiting until the system requires service. Like changing the oil & filters in an automobile, by choosing to service the various parts and operation in the NJEX System at regular intervals, the technician can perform the maintenance service when desired, rather than when required, such as in the middle of night.

The key is to perform maintenance before it is required. The preventive maintenance schedule implemented should consider the application of the odorizer. Many of these considerations include: the weather environment; the condition of, the actuation gas, the odorant and the odorant bulk storage tank, and the pump stroke frequency. All of these issues must be considered when establishing a preventative maintenance schedule.

## Recommended Maintenance Schedule

### Weekly Inspection

1. Verify gas pressures
2. Check for gas and odorant leaks
3. Visually inspect for obvious external problems

### Annual Inspection

1. Change filters
2. Rebuild pump
3. Replace solenoid
4. Test regulators and service, as needed
5. Condition the odorant, as needed.
6. Test the NJEX System performance
7. Replace the battery (More frequent replacement may be required if the odorizer strokes more than 5 times per hour)

## Recommended Spare Parts List

Part #	Description	Recommended Quantity
A4-0003	3-way solenoid valve	1
C4-0133	NJEX gas filter replacement filter element	1
D3-0140	Model 6000B pump seal replacement kit	1
D3-0142	Z-65/200 fuse replacement kit	1
E3-2001	LBP-14 internal Z-65 battery	1

# **SECTION 9: System Troubleshooting**

## **How to Use This Section**

The recommendations contained in this section should be used as a preliminary information resource to remedy operational issues with the NJEX System. It is important to read all of the definitions and notes prior to initiating work. Each sub-section contains a description of the alarm and non-alarm indicators followed by a step-by-step trouble shooting procedure. Assistance is available 24 hours a day, 7 days a week, 365 days a year, via the telephone numbers listed above.

## **For Additional Help**

Any issue that can not be resolved through the use of this reference, please contact YZ Technical Service at:

T: 1.800.653.9435 (1.800.NJEX-HELP)

T: 1.281.362.6500, International Calls

F: 1.281.362.6513

Em: Service@yzhq.com

Assistance is available 24 hours a day, 7 days a week, 365 days a year, via the telephone numbers listed above.

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## **SAFETY NOTES**

- Always use extreme care when performing maintenance on an odorization system. Check to ensure the removal of liquid odorant and pressure from the portion of the system on which work will be performed prior to removing components or fittings.
  - Inspect all tube fittings and valve packings semi-annually to ensure that liquid odorant remains within the system.
- 

## **Step-by-Step Resolution**

Using a step-by-step method to resolve issues on the NJEX System will reduce maintenance time and assist in returning the odorization system to service quicker.

The following represent the recommended chronology to resolve issues:

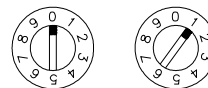
1. Re-establish the correct pressures
  - a. Bulk Storage Tank, 25psi (2.07-2.41 Bar)
  - b. Actuation Supply, 50-60 psi (3.45-4.13 Bar)
2. Verify that the odorant storage tank has sufficient odorant in it to supply the NJEX 610G with odorant.

# SECTION 9: 610G System Troubleshooting

## Battery Test:

Figure 21

- A. Set the mode switches as follows:
1. Mode switches #1, #2 and #3 to the on position.
- B. Set the time switches to the 01 position.



**Note: Time switches must not be in the 00 position to test the battery.**

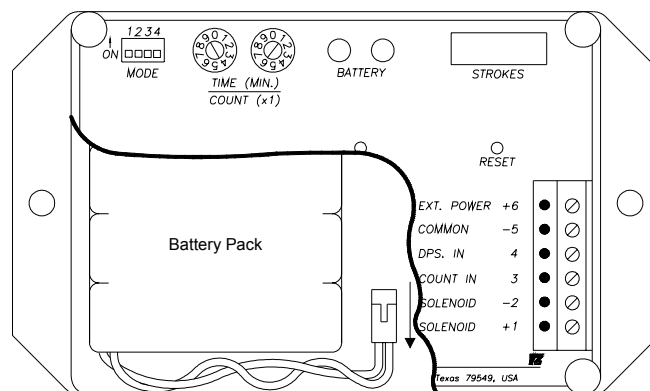
This will set the solenoid output rate to one actuation every six seconds (based on the factory set time range).

**Note: The solenoid must be connected to test the battery condition. Battery condition cannot be tested with a volt meter.**

### Replacing a Depleted Battery:

Figure 22

- A. Remove the four thumb screws and cover plate.
- B. The battery is located in the lower left hand corner of the Z-65/3.10 Controller assembly.
- C. Unclip the battery plug from the battery receptacle.
- D. Replace the depleted battery with a fresh battery pack (pack #E3-2001).



**Note: Follow the illustration to assure proper battery wire placement in the Z-65/3.10 enclosure.**

- E. Send the depleted battery to:

YZ Systems Milton Roy  
2408 Timberloch Place  
Suite B-10  
The Woodlands, TX 77380 USA

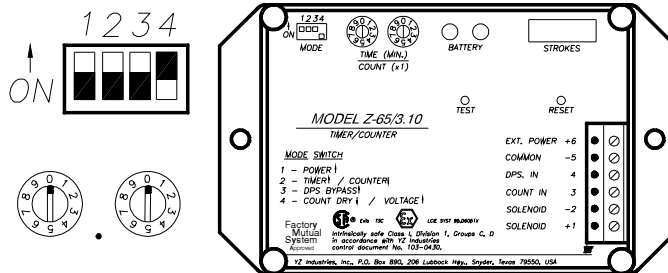
# SECTION 9: System Troubleshooting

## Troubleshooting: Timer Mode

Figure 23

### Mechanical Operation Test:

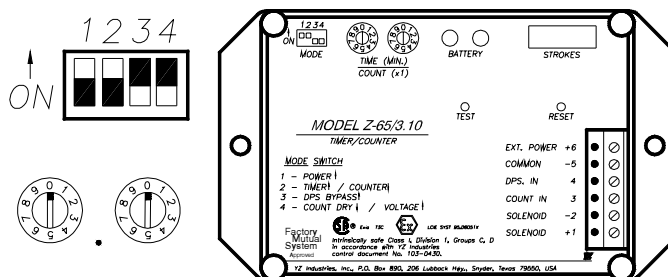
- A. Set the mode switches as indicated:
  1. Mode switches #1, #2 and #3 to the on positions.
- B. Set the time switches to 00 to enter the diagnostic mode. This mode enables the user to increase the solenoid output rate to one pulse every two seconds.



### DPS Test:

- A. Set the mode switches as indicated:
  1. Mode switches #1 and #2 to the on position.
  2. Mode switches #3 and #4 to the off position.
- B. Set the time dials to 00 to enter the diagnostic mode. This mode enables the operator to determine if the DPS is operating properly. This is accomplished by depressing and holding the test switch. If the DPS is sensing flow in the pipeline, the green LED should illuminate. If flow is not present, the red LED should illuminate.

Figure 24



# SECTION 9: 610G System Troubleshooting

## Troubleshooting: Timer Mode

### LCD Stroke Indicator Test Mode:

- A. To test the stroke counter, set the mode switches as follows:
1. Mode switches #1, #2 and #3 to the on position.
- B. Set the time switches to 00.
- C. Unscrew the thumbscrews and remove the six position terminal strip and cover. This will expose the battery pack and the three position configuration jumper (located in the lower right corner of the Z-65/3.10 Controller assembly).
- D. Set the configuration jumper to the far right position marked stroke indicator test.
- E. This will cause all six digits to become active on the stroke counter. Depress the reset button. The stroke counter should increment 000000, 111111, etc., up to 999999 each time the solenoid fires. When the counter display reads 999999, the test is complete.

**Note:** When the test is complete, move the jumper back to the factory position (far left position).

Figure 25

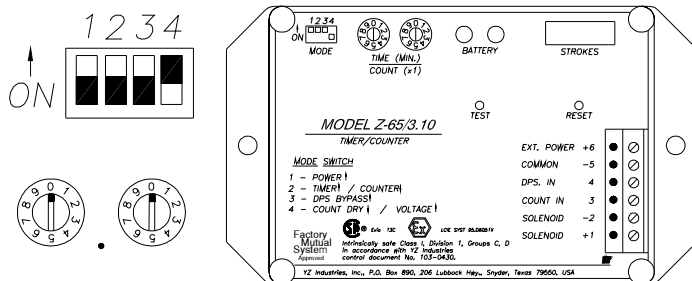
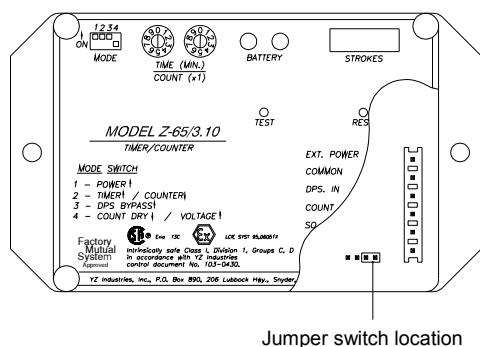


Figure 26



Jumper switch location

# SECTION 9: System Troubleshooting

## Troubleshooting: Timer Mode Figure 27

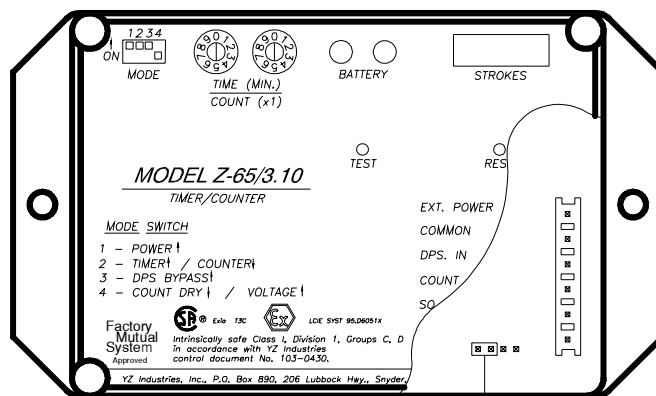
### Timer Range Setting

A. The Z-65/3.10 timer has two ranges for the time set switches:

1, 0.1 – 9.9 minutes: set the configuration jumper to the far left position (factory setting).

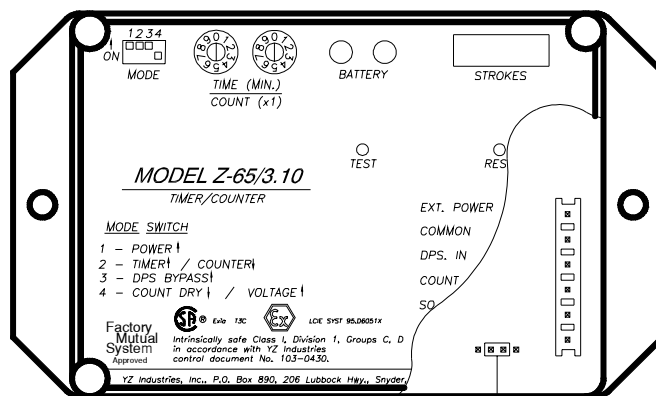
2, .10 - .99 minutes: set the configuration jumper to the center position.

**Note: To obtain maximum battery life, choose the longest solenoid output rate possible.**



Jumper switch location for 0.1 to 9.9 minutes (x.x) factory positioned

Figure 28



Jumper switch location for .10 to .99 minutes (x.x)

# SECTION 9: 610G System Troubleshooting

## Troubleshooting:

### Counter Mode

### Count Input Setting

- A. Set the mode switches as follows:
1. Mode switches #1 and #3 to the on position.
  2. Mode switches #2 and #4 to the off position.
- B. Set the count switches to 00 to enter the diagnostic mode. This mode enables the user to determine if the proper input pulses are being received at the count input (terminal #3).

**1. Dry Contact Input:** Mode switch #4 should be in the off position. Depress and hold the test switch. A red LED should illuminate. When the dry contact input is received at the counter input (terminal #3), the green LED will turn on and off and the red LED will illuminate again.

**2. Voltage Pulse Input:** Move the modes switch #4 to the on position. Depress the test switch and hold. A green LED should illuminate. When the voltage pulse input is received at the count input (terminal #3), the red LED will turn on and off and the green LED will illuminate again.

Figure 29

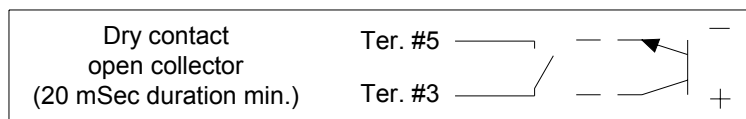


Figure 30

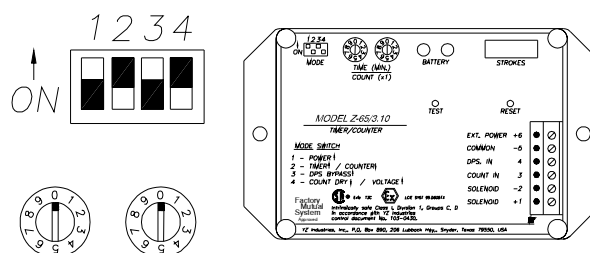
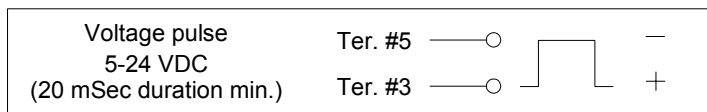
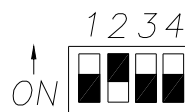


Figure 31



# SECTION 9: System Troubleshooting

## Troubleshooting:

### Pump Performance

1. Verify operating conditions. Correct as needed.
2. Check to see if the pump operation sounds the same as previously. A distinct bottoming of the plunger piston and a return to the top of the plunger piston housing should be audible with each actuation. If not, remove the actuation cylinder. Inspect for a broken return spring, or a stuck / sticking actuator piston or plunger. Replace the spring if broken. Clean and lubricate the actuation cylinder and actuation piston assembly. Manually push the plunger into the seal assembly and ensure it returns completely and freely. If sticking continues to occur, the seals should be replaced. Reassemble and see if alarm reoccurs after a system restart.
3. If pump actuation is normal:
  - a. Inspect the discharge lines and valves for a restriction.
  - b. Inspect all the check valves on the discharge side of the pump, from the NJEX System to the pipeline, for proper operation.
  - c. Verify that the operating conditions remain unchanged and correct as needed.
4. Verify that the actuation pressure remains unchanged from previous setting.
5. Verify that all valves and check valves are properly set system operation. Inspect for valve settings that can restrict pump displacement.
6. Check the actuation gas filter for flow restriction or closure.
7. Ascertain whether the pump is properly stroking.
  - a. If pump actuation does not occur as the Test key is pressed, remove the actuation gas line at the top of the pump and test the pump stroke again. As the Test key is pressed, there should be a burst of gas at the open actuation supply connection. If the gas is released from the open actuation supply line skip to subsection 7.e., otherwise continue to 7.b.
  - b. If solenoid discharge to the pump connection does not release gas, remove the pump solenoid wiring cable. Next connect a volt meter to the two parallel posts of the solenoid cable. As the Test key is pressed, observe if a 12VDC current becomes present. If a voltage is detected the solenoid should be replaced.
  - c. If the above test indicates the solenoid is functioning, next determine if the signal is being sent by the controller, or lost in the cabling and connections. Go to the Z-65 Controller terminal strip and connect your volt meter, to terminals 1 and 2, with 1 being the positive wire and 10 being the negative wire. Now, test fire the pump with the test switch. A momentary voltage pulse, approximately .2 seconds in duration, should be observed. This will be a DC voltage pulse, approximately 12VDC. If the pulse is at the termination strip, next check the polarity of connections of the wiring. Try reversing the terminal wiring connections for the terminals #1 and #2, and repeat steps 7a and 7b. If this does not correct the problem the cable assembly to the solenoid should be replaced.
  - d. If no voltage is detected, Check the fuses located under the face plate of the Z-65, and replace as necessary.

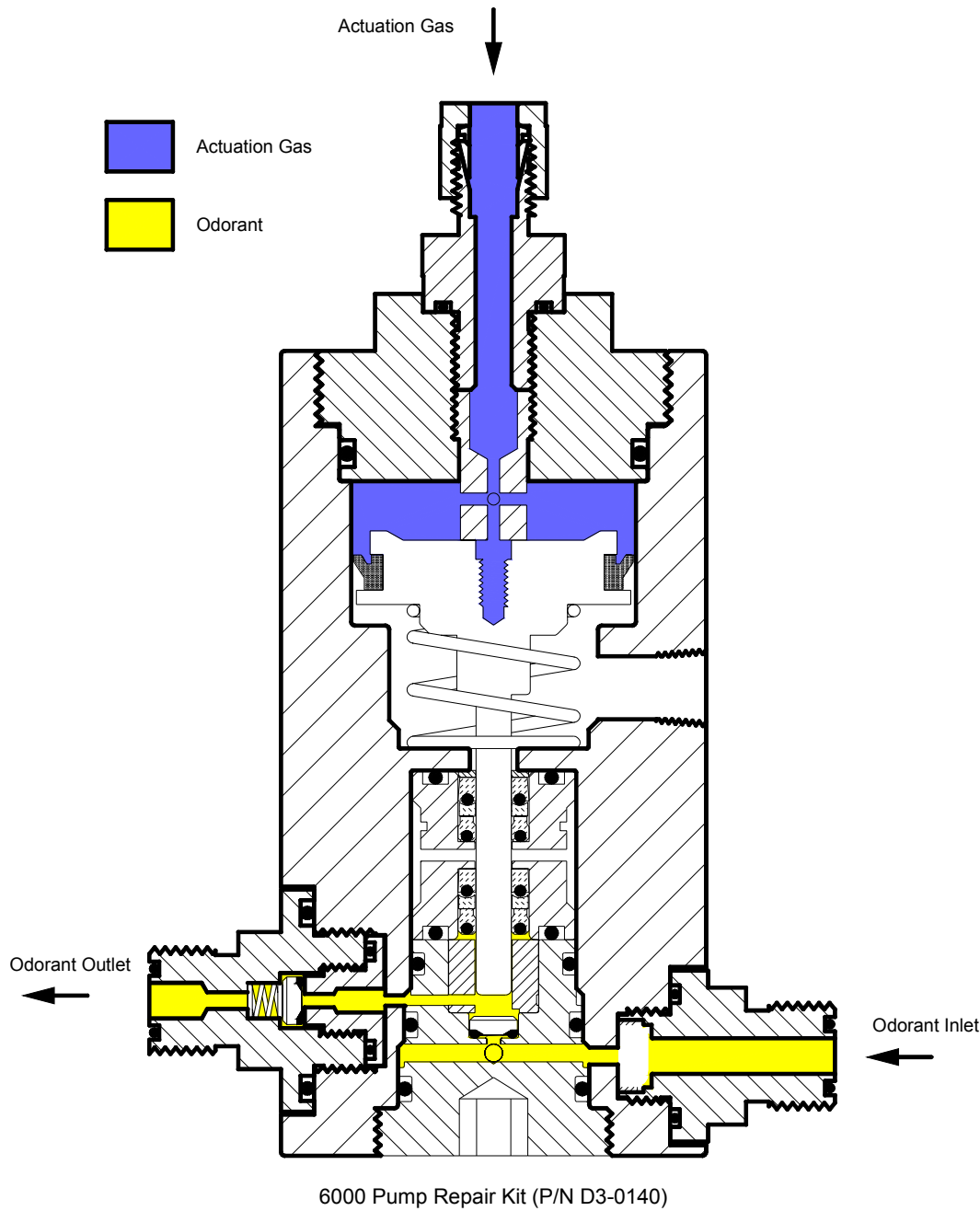
## **SECTION 9: 610G System Troubleshooting**

- e. With the actuation gas line reconnected to the pump, test stroke the pump. Observe if there is an audible pump stroke with the piston bottoming out and returning to the top of the pump housing. If an audible pump actuation is not present, remove the actuation cylinder and inspect for a broken return spring, or a stuck / sticking plunger assembly. Replace the spring if broken, clean and relubricate the plunger assembly and actuation cylinder. Make certain the seals are not sticking to the plunger assembly.
8. If problem persist, contact YZ technical service for additional assistance.

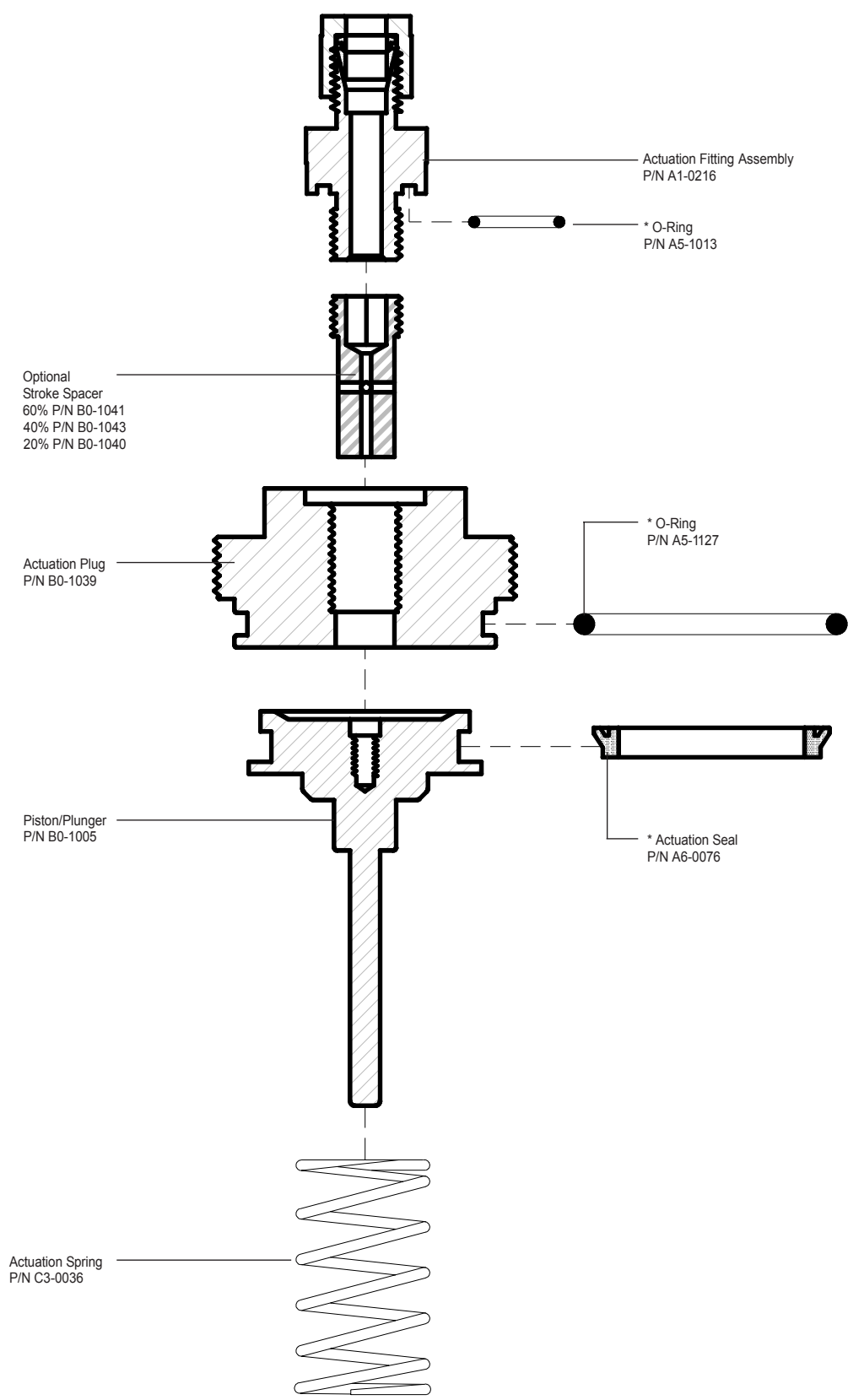
# APPENDIX A: Illustrations

## NJEX Model 6000 Pump Assembled

Figure 32



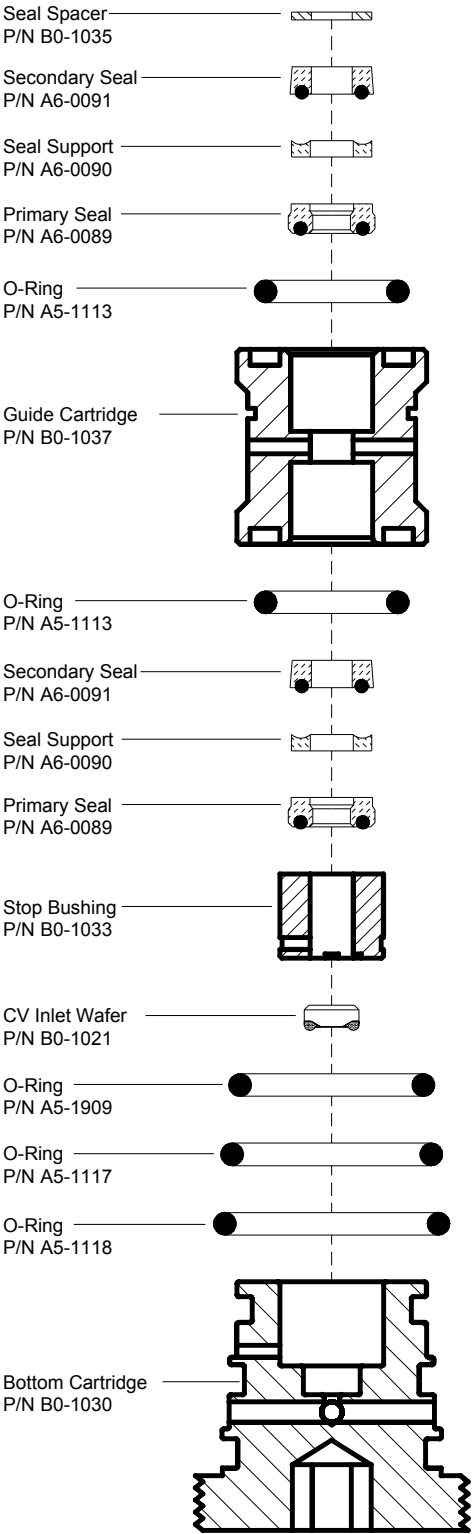
APPENDIX A: Illustrations



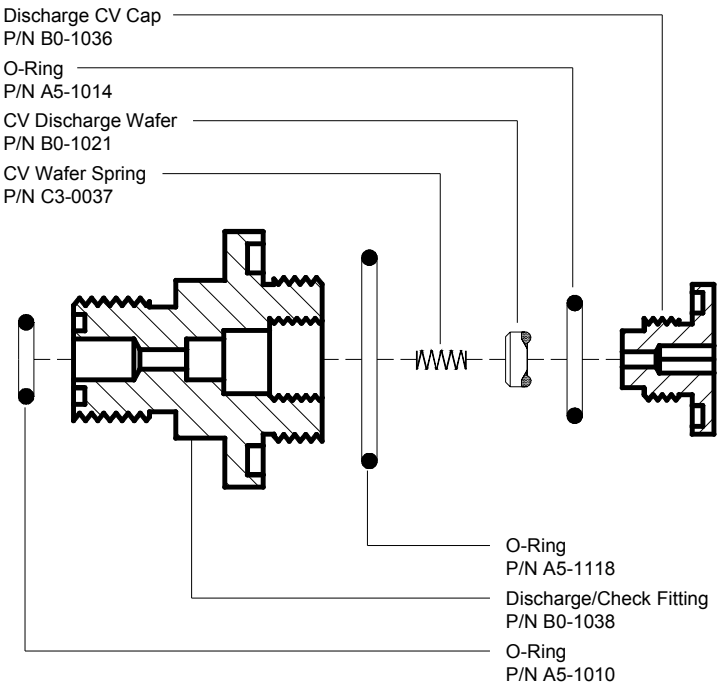
\*6000B Pump Repair Kit (P/N D3-0140)

# APPENDIX A: Illustrations

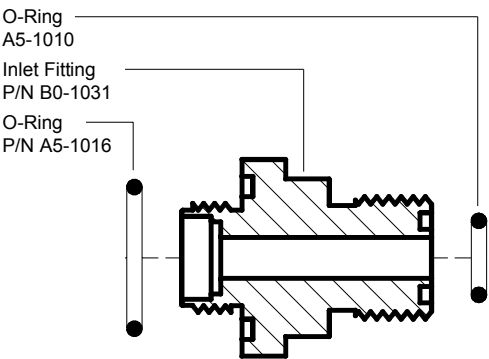
## PLUNGER SEAL ASSEMBLY



## DISCHARGE CHECK ASSEMBLY

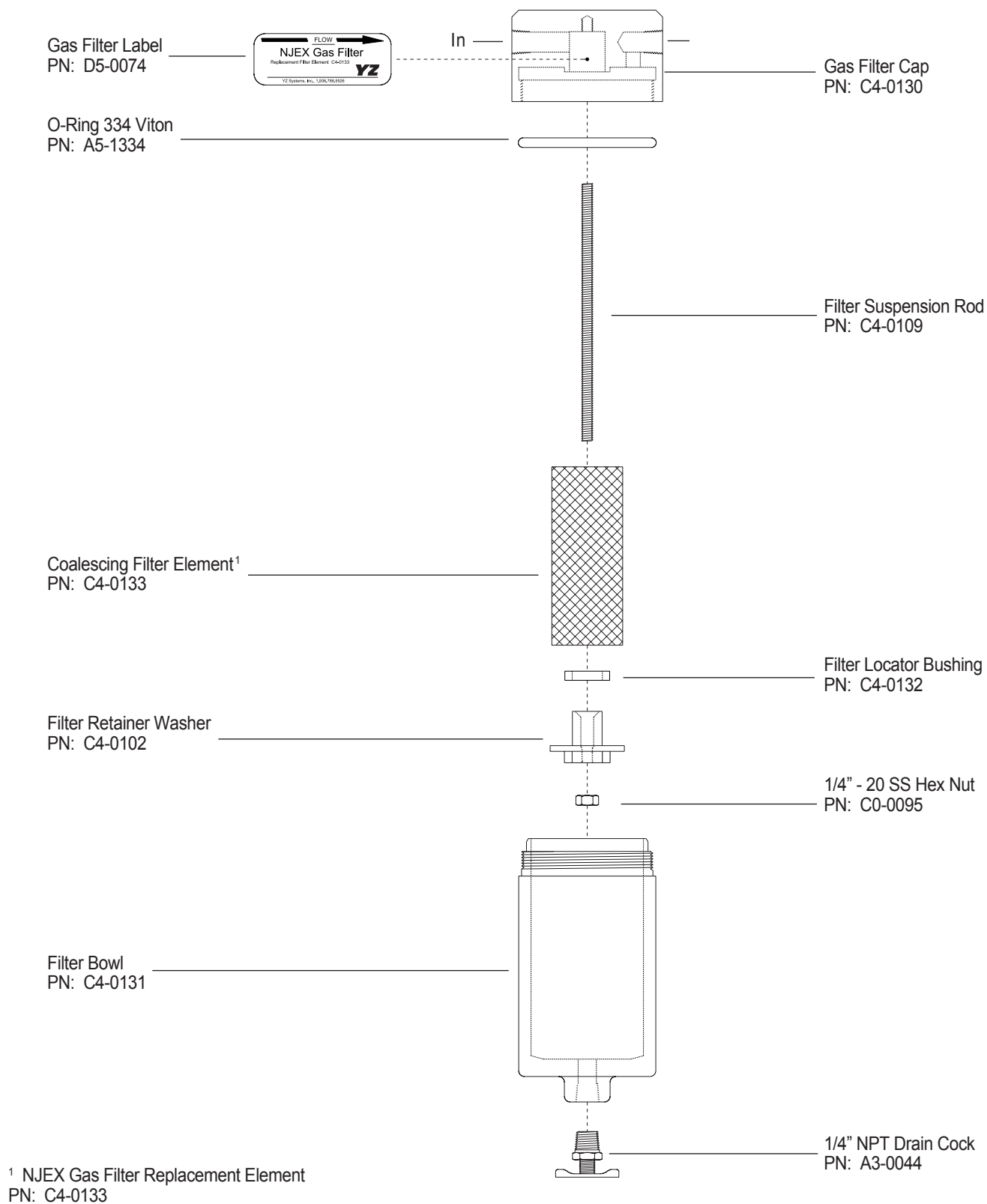


## INLET ASSEMBLY



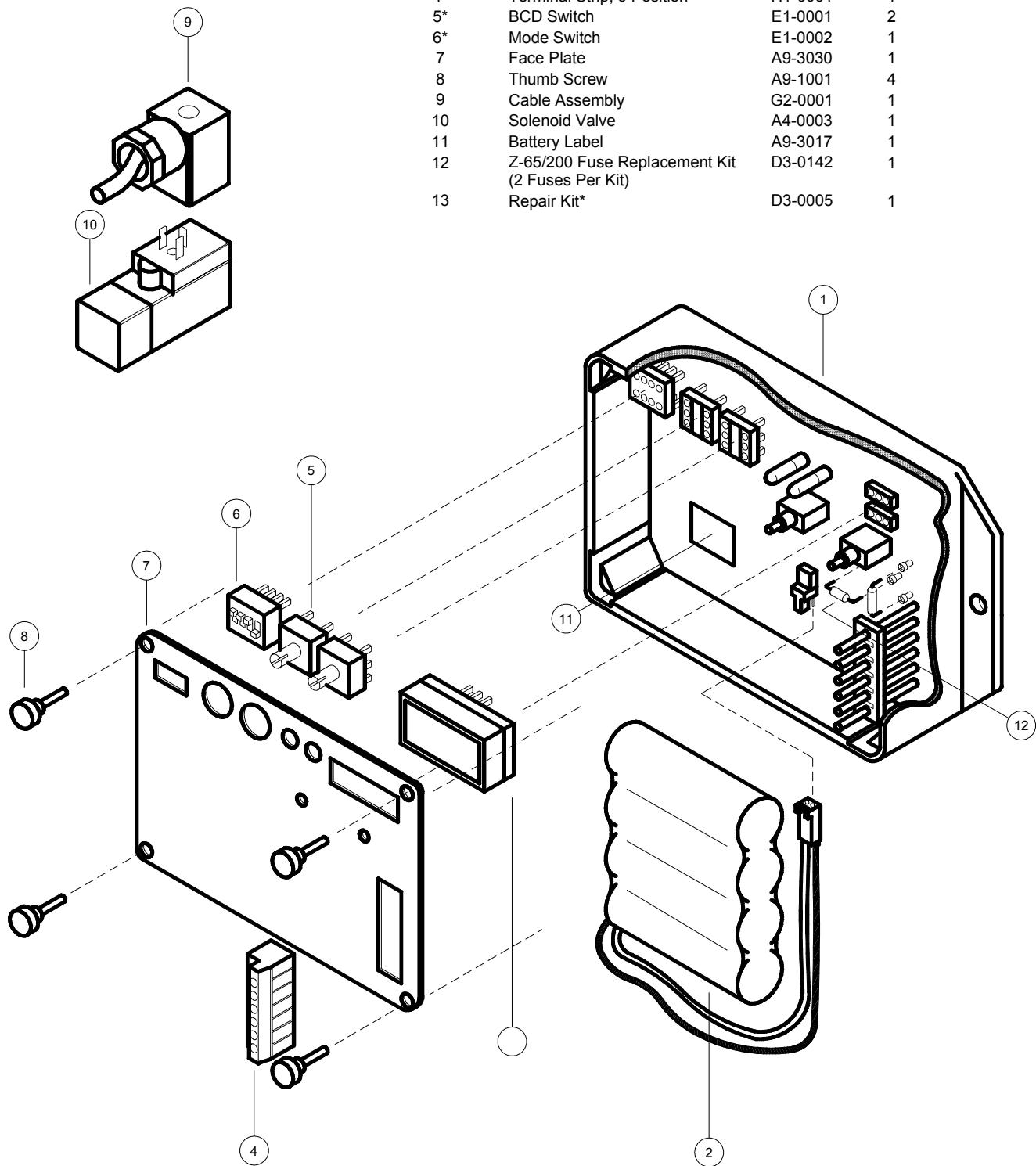
\*6000B Pump Repair Kit (P/N D3-0140)

# APPENDIX A: Illustrations



# APPENDIX A: Illustrations

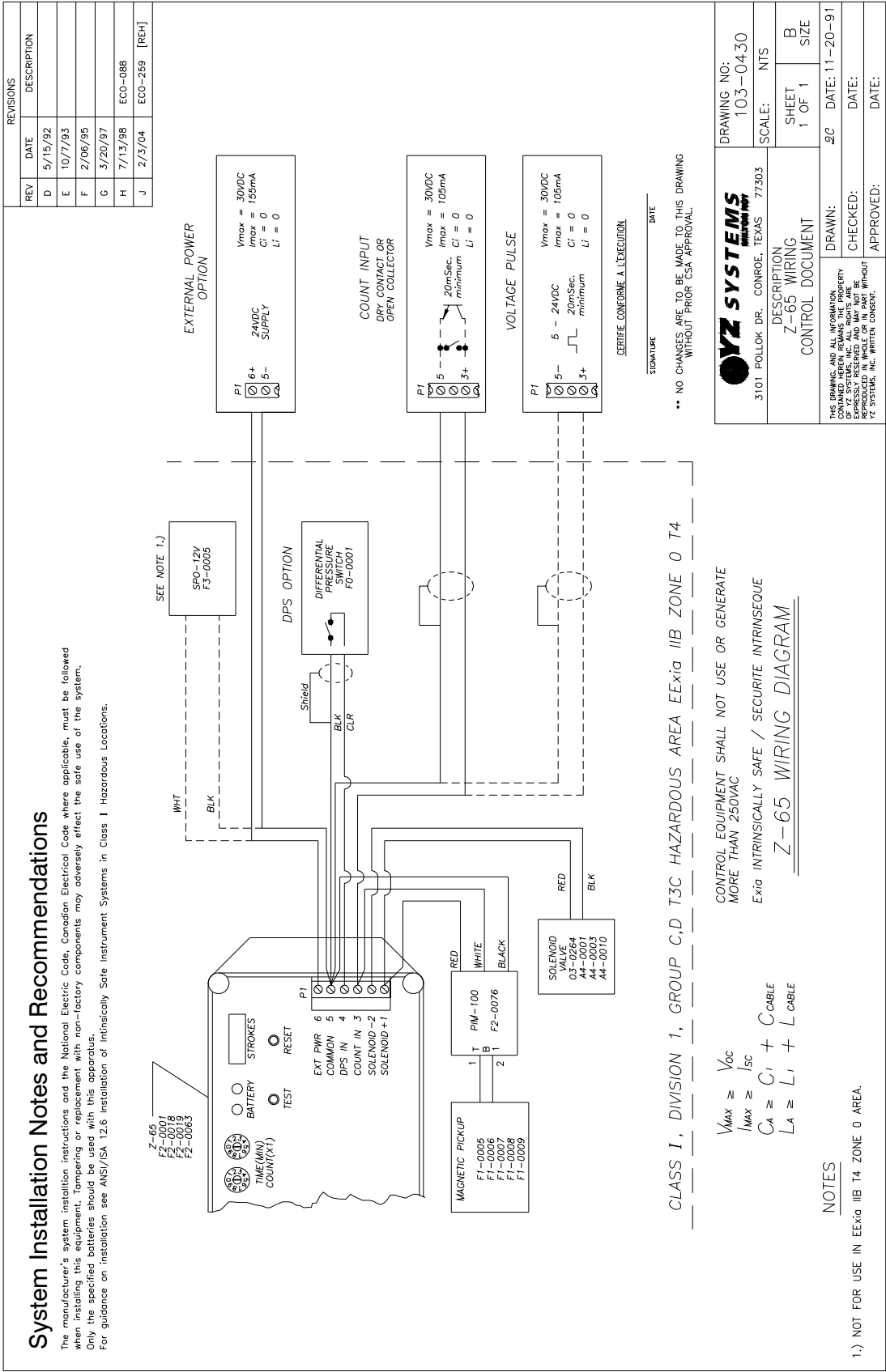
Ref. No.	Description	Part No.	Qty.
1	Z-65/3.10 Controller Assembly	F2-0019	1
2	Battery Pack	E3-2001	1
3*	Stroke Counter Assembly	G1-0001	1
4*	Terminal Strip, 6 Position	H1-0001	1
5*	BCD Switch	E1-0001	2
6*	Mode Switch	E1-0002	1
7	Face Plate	A9-3030	1
8	Thumb Screw	A9-1001	4
9	Cable Assembly	G2-0001	1
10	Solenoid Valve	A4-0003	1
11	Battery Label	A9-3017	1
12	Z-65/200 Fuse Replacement Kit (2 Fuses Per Kit)	D3-0142	1
13	Repair Kit*	D3-0005	1



APPENDIX A: ILLUSTRATIONS

Z-65 Wiring Control Document

Figure 60



Notes: \_\_\_\_\_

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201 Ivyland Road  
Ivyland, PA 18974

P: 800.344.5399

P: 281.362.6500

F: 281.362.6513

Sales@yzhq.com  
www.yzsystems.com

